

Tremco/ES Products Twin Loc-Nail

Pre-Assembled Corrosion Resistant Fastener and Plate Assembly for Cement Wood Fiber and Poured Gypsum Roof Decks

Composition:

The Tremco/ES Products Twin Loc-Nail is a single piece pre-assembled fastening unit consisting of a tube, disc and locking staple. The tube is formed from Galvanized coated steel and is available in four different lengths. The disc is formed from Galvalume coated steel and is securely clamped to the tube. The locking staple is formed from high tensile steel wire that is coated to prevent corrosion. The locking staple is preloaded into the tube and is set when the Twin Loc-Nail is driven.

Basic Use:

The Tremco/ES Products Twin Loc-Nail is designed to secure asphalt coated base sheets and insulation boards to new and existing cement wood fiber decking (Tectum) and poured gypsum decking. In addition, The Tremco/ES Products Twin Loc-Nail may also be used as a roof fastener for lightweight insulating concrete substrates. After the Twin Loc-Nail is set into the roof deck, the two locking staples at the point of the fastener are driven further and spread out into the deck. This action anchors the fastener and provides superior uplift resistance.

Sizes and Packaging:

Each fastener is pre-assembled with a 2.7" (68.6 mm) diameter disc. Available in full cases only.

Length	Quantity/Box	Shipping Weight
1.8" (45.7 mm)	500	28 lbs.
2.8" (71.1 mm)	500	45 lbs.
3.8" (96.5 mm)	250	23 lbs.
4.8" (121.9 mm)	250	27 lbs.

References:

Factory Mutual Loss Prevention Data Sheets:

- 1-28 Design Wind Loads
- 1-29 Above Deck Roof Components

Pullout Tests:

When reproofing a structure, one method for determining the integrity of the existing roof deck is by measuring the pullout resistance strength of a fastener. Contact your Tremco Representative for further information and to schedule a pullout test.

Precautions:

Working on any roof can be dangerous. Every necessary precaution and safety guideline should be observed in accordance with proper roofing trade practice.

Fastener Selection:

The Tremco/ES Products Twin Loc-Driver must be embedded into the structural deck to a depth of 1" (25.4 mm) minimum. Specify a fastener length which will secure the insulation and provide a minimum 1" fastener embedment.

Application:

The ES Products' Twin Loc Driver (approx length 1 meter) must be used to properly install the Tremco/ES Products Twin Loc-Nail. The Twin Loc-Driver is exclusively designed to position the exposed staple into the slot on the driver face.

Competitive magnetic drivers for installing lightweight concrete fasteners cannot be used because they do not have a slotted face.

Two impacts with the Twin Loc-Driver are required in order to properly set the Twin Loc-Nail.
1. Pickup or place the Twin Loc-Nail onto the magnetic head on the Twin Loc-Driver and position the exposed staple from the top of the Twin Loc-Nail into the slot on the Twin Loc-Driver face.

Product Advantages	
Features	Benefits
Galvalume coated steel	• Corrosion resistant
Pre-assembled fastener and plate	• Ready to use • Reduces installation time and labor cost
Available in 4 lengths	• Used to secure base sheet or insulation to roof deck
Factory Mutual Approved	• Wind uplift protection
Greater holding power than competitive designs	• Less fasteners required for FM I-90 Approval

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2. Drive the fastener through the roof component to be attached (insulation or base sheet) using a vertical motion to seat the fastener cap flush with the roof surface. (This will attach the roof component to the substrate).
3. Finally, lift the magnetic head of the Twin Loc-Driver and turn slightly to remove the staple from the driver head slot and drive the staple through the fastener with a second impact until the top of the staple is flush with the cap.

When the locking staple is driven, the dual wire staples are pushed into the deck. The wire staples curve outward into the deck and anchor the fastener securely into place. Uplift and pullout resistance may vary depending on the density and integrity of the substrate.

Availability and Cost: Contact your local Tremco Roofing Representative for pricing and availability. For the name and number of your Representative, call the Roofing Division at 216/292-5000.

Maintenance: Your local Tremco Roofing Representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs and preventive maintenance are all part of a sound roof program.

Guarantee/Warranty: Tremco Inc. warrants Tremco/ES Products Twin Loc-Nail to be free of defects and to meet published physical properties when tested according to ASTM and Tremco standards. Under this warranty, any Tremco/ES Products Twin Loc-Nail product that is proved to be defective when applied in accordance to our written instructions, and in applications recommended by Tremco as suitable for this product will be replaced with like product at no charge. THIS IS BUYERS SOLE AND EXCLUSIVE REMEDY. All claims concerning product defects must be made in writing within twelve (12) months of shipment. The absence of such claims in writing during this period will constitute a waiver of all claims with respect to such product. This warranty shall be IN LIEU OF any other warranty, express or implied, including but not limited to, any implied warranty of MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

Technical Services: Your local Tremco Representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications. The services of the Tremco Research Center, which has earned a unique reputation in weather-proofing technology, complement and extend the services of the Tremco Technical Service staff.

Statement of Policy and Responsibility: Tremco takes responsibility for furnishing quality materials and for providing specifications and recommenda-

Physical Performance Characteristics	
Tremco/ES Products Twin Loc-Nail	
Fastener Tube Length:	1.8" (45.7 mm) 2.8" (71.1 mm) 3.8" (96.5 mm) 4.8" (121.9 mm)
Disc Diameter:	2.7" (68.6 mm)
Disc Thickness:	0.018" (0.45 mm)
Fastener Tube Material Type	Galvanized steel
Disc Material Type:	Galvalume (AZ-55)
Locking Staple Diameter:	0.080" (2.0 mm)
Locking Staple Material Type:	Corrosion resistant high tensile steel wire
Pullout Strength:	
Lightweight Insulating Concrete:	100 lbf minimum
Gypsum	200 lbf typical

tions for their proper installation. As neither Tremco itself nor its Representatives practice architecture or engineering, Tremco offers no opinion on, and expressly disclaims any responsibility for the soundness of any structure on which its products may be applied. If questions arise as to the soundness of a structure or its ability to support a planned installation properly, the Owner should obtain the opinion of competent structural engineers before proceeding. Tremco accepts no liability for any structural failure or for resultant damages, and no Tremco Representative is authorized to vary this disclaimer.

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An **RPM** Company

3735 Green Road
Beachwood, OH 44122
216-292-5000

220 Wicksteed Ave
Toronto, ONT M4H 1G7
416-421-3300

R00-570
Printed in USA

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